



NOTE

I. SEE DWG 412-049-100 FOR TOOL APPLICATION.

⚠ HEAT TREAT TO 125-145 KSI ~ R_c 27-32. CHECK HARDNESS ON INDICATED SURFACE.

RELEASED FOR PROD.
DATE: 2/1/10 INT: Bus

RELEASED FOR PROD.
DATE: 6/14/11 INT: SL

SOURCES QUALIFIED AND APPROVED BY BHT FOR STANDARDS AND MATERIALS ARE LISTED IN REPORT 299-099-900								PARTS LIST EWA 412 M 1.07 W.O.4720	
FOR APPROVED INTERCHANGEABLE EQUIVALENTS AND SUPERSEDED PARTS - SEE BHT STANDARD 170-001								Bell Helicopter TEXTRON Division of Textron Inc	
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TEST E0412A21		DASH NO	NEXT ASSY	USED ON	APPLICATION	UNLESS OTHERWISE SPECIFIED 1 MARK PER BPS 4050 2 BREAK ALL SHARP EDGES -015 +05 -015 P 3 TORQUE PER BPS 4018 4 SAFETY PER BPS 4043 5 DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC	BPS 4140	CONTRACT NUMBER DRAWN STAPPER 10-16-78
						UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			CHECKED <i>Munklow 1/21/79</i>
						TOLERANCES ON DECIMALS ANGLES	STRESS <i>CL Br L 15/11/78</i>		WEIGHTS
						XXX : 010 XX : 03 X : 1	GROUP ENGR <i>John 10-16-78</i> <i>03132205 JR 12-15-78</i> DER		
						SURFACE ROUGHNESS PER ANSI B4.61	MET DESIGN	DWG SIZE	CODE INDENT NO DWG NO
						125 ✓ MACHINED SURFACES EXCEPT AS NOTED	PROJECT <i>Wes Cressip 26 Jan 79</i>	D 97499	T103163
							CUSTOMER	SCALE 2/1	ISSUED SHEET 1 OF 1
THE FOREGOING DOES NOT APPLY TO VENDOR PARTS									

WINGS NO
T103|63